



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-041
Job Sheet 174050



Part No: D4406-041

Job Qty: 2 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/6/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by: DD IPP rev B 12.02.06 as per dwg rev PB1 DD
verf: EC IPP REV: C 15.11.16 AS PER PD1 DD VERF: JLM IPP REV: D 16.02.05 AS PER DWG REV: D DD
VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/5/18	0.00	0.00	Start Up Large Fab-2		JYC 18/03/27
150	Large Fab	2 pcs		4/5/18	0.00	6.06	Large Fab 6		JYC 18/03/27
160	QC	2 pcs		4/5/18	0.00	0.00	QC9		PD 18-03-28
165	QC	2 pcs		4/5/18	0.00	0.00	QC5		PD 18-03-28
170	Small Fab	2 pcs		4/6/18	0.00	0.17	Small Fab-6		DAS
180	QC	2 pcs		4/6/18	0.00	0.00	QC5		38
190	Packaging	2 pcs		4/6/18	0.00	0.00	Packaging3-2	FP002	BEB 18-04-03
200	QC21-SA	2 Ea		4/6/18	0.00	0.00	QC21		DAS 21 APR 02 2018

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: M136585 2-
Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

BATCH #138819 Rock Guard

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	2 Ea (1 ea)	90-Start up Operation	
D4407-041	Bar Weldment	4 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1 5037686 (2x)	2	9	0
	* D4407-041 5054789 (4x)	4	4	0

Part Specifications

Specifications could not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S055406



Part: D4406-041

Job No: 174050

Serial No/Batch: S055406

Revision:

Inspector:

Date: 03/27/18